

Rotary Flap Peening Workshop in Gloucester, UK



Date: 20th of April 2026



This MFN Workshop is a training resource for all organisations needing to train operators or supervisors in the Rotary Flap Peening process. The training does not require prior experience of the process and provides complete theoretical background and hands-on training up to qualified practitioner level. The resulting certification provides evidence of process knowledge and a record of the demonstration of proficiency. These are required in all modern quality management systems and customer specifications. This course is relevant to operators in Original Equipment Manufacture (OEM) and Maintenance, Repair and Overhaul (MRO).

FAA accepted Course:

The course offered during the workshop is FAA accepted. Participants who pass the optional examination receive a "Certificate of Achievement", which has the related FAA acceptance number on it. The FAA acceptance gives comprehensive acceptance of capability for certified individuals. This third party approval of the training also conforms to European Continuing Airworthiness requirements for special processes.

MFN is Partner in Education in Nadcap:

Nadcap and MFN have agreed to recognise and promote the cooperation between the two organisations in areas of common interest according to their purpose, namely aerospace special process assessment. The cooperation will be known as "Partners in Education" and is intended to create synergy, making optimal use of the resources available, for the accreditation related activities offered by both organizations so as to provide an effective and efficient service to the aerospace industries in the world.

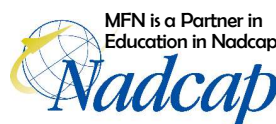
Scope of the Workshop training:

The training begins with a thorough review of the process, covering technical, operational and quality requirements. A short written test ensures the understanding of the participants. There is then the familiarisation with the equipment and techniques, including individual mentoring and appraisal. Each participant will demonstrate their proficiency to the requirements of SAE AMS 2590 Rotary Flap Peening. The content of the training takes account of requirements in the industry standard AMS 2590 Rotary Flap Peening, Nadcap AC7117 audit criteria and aerospace proprietary specifications.

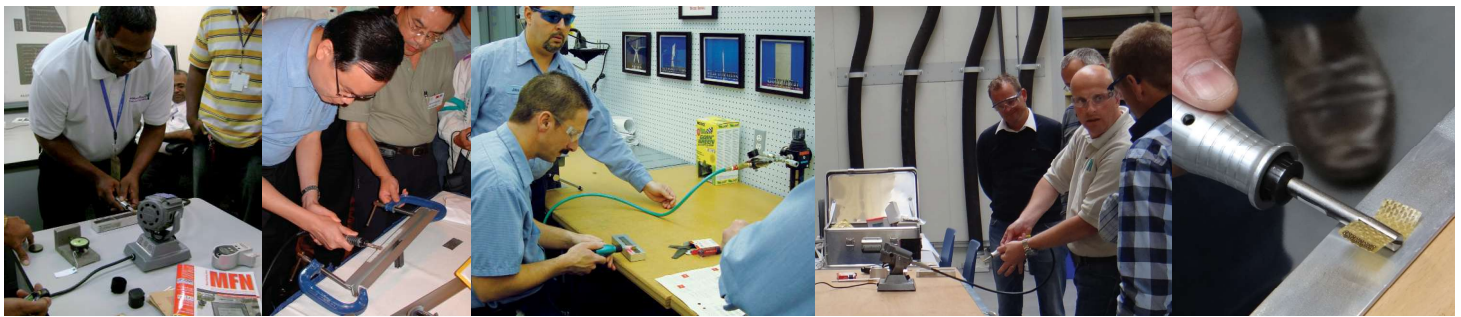
Meets and exceeds the training requirements of AMS2590

General information:

- duration: 1 day
- registration fee: €650 / £560 / minimum 5 persons per course
 - including trainings material and lunch
- optional certificate of achievement with FAA ref. no.: €130 / £110
 - location: Kingsholm Stadium (please see page 3)
 - class size is limited, make early reservations
- payments to be made before the workshop, group discount available



The strip contains numerous slides with titles such as: '200 Almen Strip Holder', 'Intensity verification with standard holder in line of a magnetic coil', 'Saturation curve with calibration curves', 'Structural Repair Manual', 'Life Cycle Enhancement', 'How does peening work?', 'Peening Intensity', 'Typical Suction Nozzle', and 'Flap peening pre-treated area'. It also includes a 'TYPICAL PROCESS FLOW DIAGRAM - PART 2' and a 'Calibration between magnetic and standard gauge holders' slide.



MFN Flap Peening Course Training Syllabus

Main Topics	Description	Duration
- Introduction to Flap Peening	How peening works; History of Peening; Flap selection; Straightening & forming; Applications	08:45 – 09:30 45 min.
- Flap Peen Intensity & Coverage	What is peening Intensity? Measuring peening intensity; Almen equipment; Saturation curves; Coverage inspection	09:35 – 10:20 45 min.
- Morning Break	Refreshments	10:20 – 10:40 20 min.
- Flap Peen Procedure & Quality Control	Initial intensity & speed; Flap selection; Verification of intensity; Peening Internal diameters; Coverage inspection; Qualification requirements; Specification & Standards	10:40 -11:20 40 min.
- Flap Peen Theory Test	Multiple choice questions; saturation curve construction and analysis	11:25 – 12:00 35 min.
- Lunch Break	Light lunch	12:00 – 12:40 40 min.
- Individual Assessments	AMS 2590 qualification requirement	12:40 – 14:30 110 min.
- Afternoon Break	Refreshments	14:30 – 14:50 20 min.
- Individual Assessments	AMS 2590 qualification requirement	14:50 – 16:30 100 min.

Registration:	
Name:	Surname:
Company:	Street:
Postal Code:	City:
Country:	Phone:
E-mail:	Fax:
Course Flap Peening (€650 / £560): <input type="checkbox"/>	Certificate of Achievement (€130 / £110): <input type="checkbox"/>



MFN Office England
Contact: Paul Huyton
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E-mail: peening@btinternet.com



The Trainers:
Paul Huyton
Official MFN Trainer,
Book Author and Director of
Course Content for the MFN
Shot Peening Courses

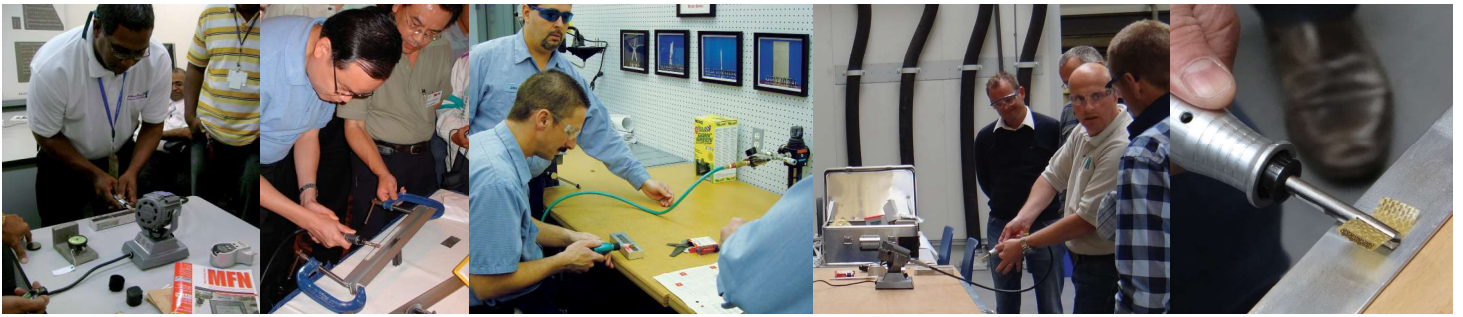


The Trainers:
Nick Ellicott
Official MFN Trainer

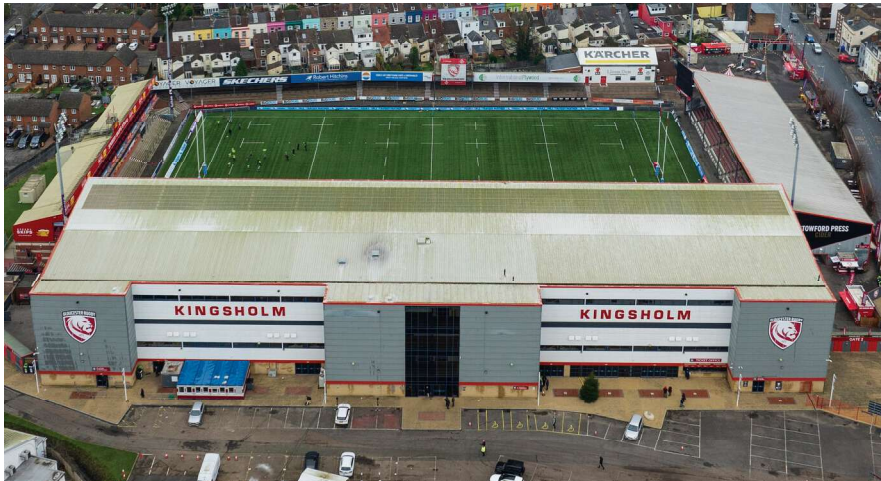
More details at www.mfn.li/workshop/trainers

**E-mail Registration Form to
peening@btinternet.com**

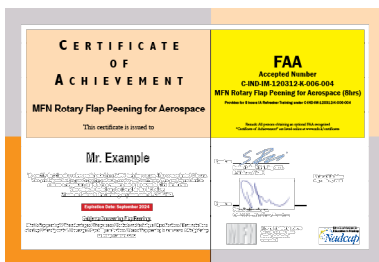




Workshop Location:



**Gloucester Rugby, Kingsholm Stadium
Kingsholm Road, Gloucester, GL1 3AX**



Certificate indicating FAA Ref. Nr.



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Courses available at MFN:

- ▶ Shot Peening L1-L3 FAA accepted!
- ▶ Practical Shot Peening
- ▶ Flap Peening FAA accepted!
- ▶ Blast Cleaning & Surface Preparation
- ▶ Residual Stress Measurement
- ▶ Tumbling & Vibro-Finishing FAA accepted!
- ▶ Surface Enhancement Technologies
- ▶ CONSULTING: Shot Peening

